



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-043
Job Sheet 176782



Part No: D2282-043

Job Qty: 25 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		5/18/18	0.00	0.00	Start Up Large Fab-1		JBL 18-05-17
100	Large Fab	25 pcs		5/18/18	0.00	10.29	Large Fab 1		JBL 18-05-17
120	QC	25 pcs		5/18/18	0.00	0.00	QC9		PD 18-05-18
160	Packaging	25 pcs		5/18/18	0.00	0.00	Packaging3	CA 118	
170	QC21-SA	25 Ea		5/18/18	0.00	0.00	QC21		

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod 134992 Dwg Rev: E 22 0018
Descriptions: weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE
PAD TO BUFF PART***
160 - LOCATION : GA

21
9-30

MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	25 Ea (1 ea)	90-Start up Operation	50 67910
D2282-7	Tube	50 Ea (2 ea)	90-Start up Operation	50 71592

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2281	25	2	0
	D2282-7	50	2	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐				
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																				
Description Work Order Deviation		Disposition																						
1270 Aberdeen Street Hewitsonbury, ON K6A 1K7 CANADA TEL.: 1 813 832-8200 Email: sales@dartaero.com www.dartaerospace.com Container No: S072523 Part: D2282 - 043 Job No: 176782 Serial No/Batch: S072523 Revision: Inspector: Date: 05/17/18				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																				
Environnr De Doc/L Equip/Too Handling/ Mat Internal Transj		EGORY <table style="width:100%; border: none;"> <tr> <td style="border: none;">☐ Power Loss/Surge</td> <td style="border: none;">☐ Positioned Wrong</td> </tr> <tr> <td style="border: none;">☐ Folio/Program</td> <td style="border: none;">☐ Outside Dimensions</td> </tr> <tr> <td style="border: none;">☐ Grain</td> <td style="border: none;">☐ Over/Under tolerance</td> </tr> <tr> <td style="border: none;">☐ Weld</td> <td style="border: none;">☐ Part Incorrect</td> </tr> <tr> <td style="border: none;">☐ Wrong Stock Pulled</td> <td style="border: none;">☐ Part Lost/Missing</td> </tr> <tr> <td style="border: none;">☐ Out of Sequence</td> <td style="border: none;">☐ Part Moved</td> </tr> <tr> <td style="border: none;">☐ Off-set</td> <td style="border: none;">☐ Drawing</td> </tr> <tr> <td style="border: none;">☐ Misabeled</td> <td style="border: none;">☐ Finish</td> </tr> <tr> <td style="border: none;">☐ Fit/Function</td> <td style="border: none;">☐ Misread</td> </tr> <tr> <td style="border: none;">☐ Misaligned/off center</td> <td style="border: none;">☐ Turning Sequence</td> </tr> </table>			☐ Power Loss/Surge	☐ Positioned Wrong	☐ Folio/Program	☐ Outside Dimensions	☐ Grain	☐ Over/Under tolerance	☐ Weld	☐ Part Incorrect	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Out of Sequence	☐ Part Moved	☐ Off-set	☐ Drawing	☐ Misabeled	☐ Finish	☐ Fit/Function	☐ Misread	☐ Misaligned/off center	☐ Turning Sequence
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Tribal Knowledge LOA Substation Past Expiry Date Misidentified		Rushing Product Improvement Process Improvement Manufacturing Process Past Due																						
Heat Treat Wave/Twist in Tube Marks/Chatter		Cut Too Short Instructions Incomplete/Unclear Drill Holes																						
OTHER : _____																								